**[SELECTION OF ACCEPTANCE CRITERIA FOR ALL MMTE](D:\\d drive\\Paresh\\BF1 173 m3 After Relining\\WI & HIRA\\Temporary Internet Files\\Content.IE5\\M3  MASTER LIST WORK INST Inst..doc)**

**Objective:** To determine the acceptance criteria of MMTE.

**Scope:** Applicable for all MMTE including calibration masters

**Reference:**

1. Test certificates, Manufacturer's Catalogues for MMTE

**Performance Criteria** : Acceptance criteria of MMTE

**Aspect for the Activity** : NA

**Identification of Hazards:** Nil

## Responsibility: Sr. Engineer Instrumentation/Associate / Inst Technician

Procedure:

A) INSTRUMENTS CALIBRATED IN-HOUSE

The acceptance criteria will be decided taking in to the following.

a) Tolerance specified in the process parameter.

b) Accuracy specified by the manufacturer

B) CALIBRATION MASTERS.

Calibration masters are calibrated by external agency. Acceptance criteria for calibration masters are to be defined taking into consideration the following:

a) Tolerance specified in process parameter.

b) Acceptance criteria for process instrument.

c) Accuracy specified in manufacturer’s catalogue

Note : Head Instrumentation in consultation with Mgr. (PROD), considering the process requirements will arrive at acceptance criteria. Acceptance criteria for all MMTE are reviewed once in a year and signed by Associate/Deputy Manager Inst, HOD- E&I PID1 & Production Manager PID1

**Amendement Record**

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| **Date** | **Manual Section Ref. & Para** | **Brief details of Revision** | **New Rev.** |
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| **Prepared By:**  Head Instrumentation PID1 | **Reviewed & Issued By:**  Management Representative | **Approved By:**  Head – Electrical & Instrumentation PID1 |
| **Signature:** | **Signature:** | **Signature:** |
| **Review Date:** 13.09.2023 | **Review Date:** 13.09.2023 | **Review Date:** 13.09.2023 |
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